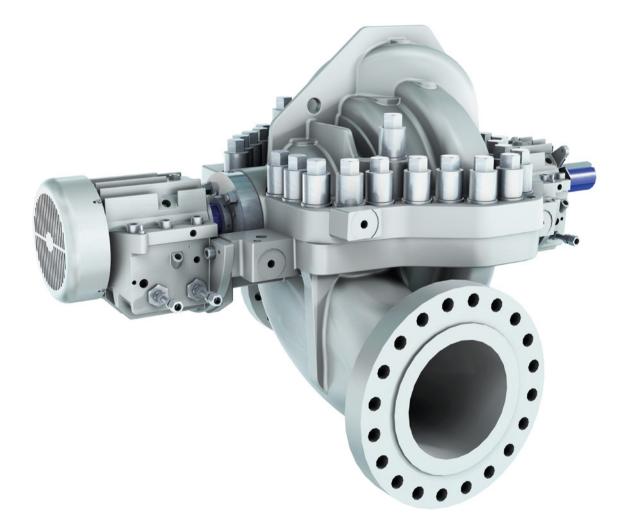


MSD-RO Axially Split Multistage Pump



Main Applications

The MSD-RO is the result of Sulzer's experience in supplying high pressure pumps for large Seawater Reverse Osmosis (SWRO) plants worldwide, with a total of 2.5 million m^3/d installed capacity.

The MSD-RO meets the needs of a high pressure pump for the desalination market for large SWRO pumps, covering SWRO train capacities from 20,000 to $30,000 \text{ m}^3/\text{d}$.

6

Main applications:

- High pressure membrane feed pump in SWRO applications
- Water transport





Features and Benefits

1 Axial split casing design

- Maintenance easiness: disassembling top casing without removing suction and discharge flanges is possible
- 2 Two stages, single suction impeller
 - Compact design and top of its class efficiency
- Special opposed, dynamically balanced impellers design
- Ideal axial thrust balance, increasing the overall pump efficiency by avoiding a balancing line that causes flow recirculation

4 Specific cross-over design

• Reduces internal pressure losses maximizing efficiency and allows shorter bearing span

5 Double volute construction

- Radial thrust balance
- 6 Reduced wear parts clearances by using PEEK
- To increase pump efficiency
- Sleeve journal and duplex angular contact thrust bearing as standard
- Sleeve journal and pivot shoe thrust bearing with force oil lubrication system is available when required
- 8 Single, balanced, cartridge mechanical seal
 - Option for API 682 mechanical seal is available

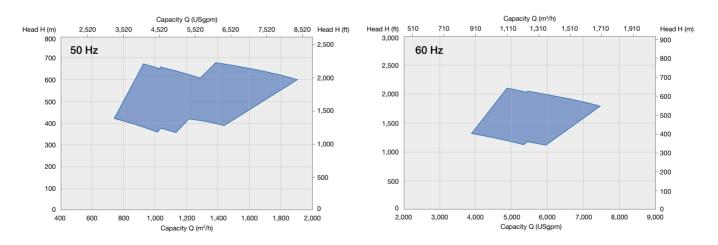
MSD-RO Axially Split Multistage Pump



Operating data

| 50 Hz | | 60 Hz | |
|----------------------------------|--------------|----------------------|--|
| 200 to 300 mm | Pump sizes | 8 to 12 in | |
| 1,000 to 1,600 m ³ /h | Capacities | 4,400 to 7,000 USgpm | |
| up to 650 m | Heads | up to 2,150 ft | |
| up to 90 bar | Pressures | up to 1,305 psi | |
| up to 60°C | Temperatures | up to 140°F | |
| | | | |

Performance ranges



Materials

| Pump part | Material |
|-----------------|--------------|
| Casing | Superduplex |
| Impeller | Superduplex |
| Wear rings | РЕЕК |
| Bearing housing | Carbon steel |

We Do What We Say



A Global Specialist at Your Doorstep

Sulzer serves clients worldwide through a network of over 150 production and service sites and has a strong footprint in emerging markets.





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